



Dart Aerospace Ltd.
1270 Aberdeen St
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RBEM673V4001101-1
Job Sheet 182784



Part No: RBEM673V4001101-1

Job Qty: 1 ea

Part Name: Short Ring End Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/31/18

Job Tracking No:

Due Date: 9/5/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM673V4001101 Rev. 2 IPP Rev. A 18.06.25 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		9/5/18	0.00	0.00	Start Up Small Fab-2		MLC
110	Small Fab	1 pcs		9/5/18	0.00	1.00	Small Fab-3		MLC
120	QC	1 pcs		9/5/18	0.00	0.00	QC5		SP
130	Packaging	1 pcs		9/5/18	0.00	0.00	Packaging3-1		
140	QC21-SA	1 Ea		9/5/18	0.00	0.00	QC21		

Part Op 110 - 1-Assemble as per DWG.
Descriptions:

DAG
21
9-55
OCT 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
84895A71	Plunger Ø.12 Nose X Ø.157 Body X .23 OAL	1 Ea (1 ea)	90-Start up Operation	5085247
RBEM673V4001101-3	Short Ring End	1 Ea (1 ea)	90-Start up Operation	5118333

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	84895A71	1	6	0
	RBEM673V4001101-3 - OC	1	0	0

Part Specifications

Specifications could not be found.



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Plex 8/31/18 3:16 PM dart.logan.david

Container No: S118989



Part: RBEM673V4001101-1

Job No: 182784

Serial No/Batch: S118989

Revision: 2

Inspector:

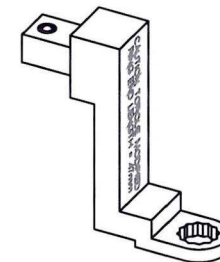
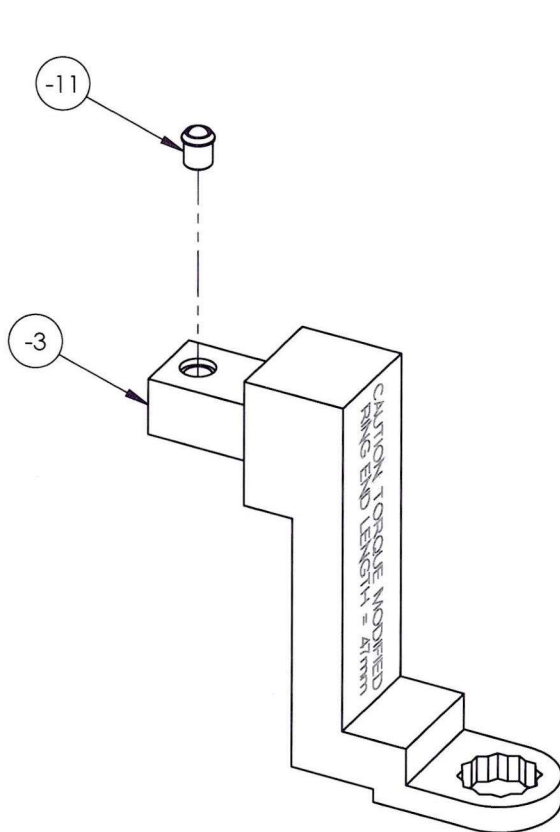
Exp Date:

Instructions:

Date: 10/16/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



(1)
SHORT RING END ASSEMBLY

DART AEROSPACE	
TITLE TAIL SERVO CONTROL TORQUE WRENCH	
DWG NO. RBEM673V4001101-1	REV 2
MAT'L REPT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/✓
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	H175
SCALE 1:1	DATE 3/2/2016 SHEET 2 OF 8